

HETHON FEEDER PARTLIST 81-FM-ZR/81-FS-ZR

Pos.	Drw.Number	Description	Material	Wearing parts
1	80.001.14	FRAME	S235JR	
2	80.512.26	GEARED MOTOR 0,75 kW 3f 50Hz 230/400 V		
3	80.540.00	MOTOR SUPPORT BLOCK	S235JR	
4	80.500.01	PADDLE BEARING HOLDER front	AISI304	
5	80.505.00	PLAIN BEARING (Paddle front/back)	Tin Bearing Bronze	X
6	80.004.00 R	PADDLE RIGHT	S235JR	
6	80.004.01 R	PADDLE RIGHT	AISI304	
7	80.004.00 L	PADDLE LEFT	S235JR	
7	80.004.01 L	PADDLE LEFT	AISI304	
8	80.004.12	PADDLE BLOCK RING	AISI304	
9	80.010.04	FORK	S235JR	
10	60_80.010.02	GUIDE ON FORK	POM Acetal Copolymer	X
11	80.010.05	TAPER BUSH	S235JR	
12	80.010.20	DISTANCE WASHER Fork	POM Acetal Copolymer	X
13	80.501.00	BALL BEARING for main drive shaft Front		X
14	80.501.01	BALL BEARING for excenter shaft front/back		X
15	80.007.00	MAIN DRIVE SHAFT assembly	AISI304	
16	80.007.02	KEY 8 x 7 x 30		
17	80.008.00	EXCENTER SHAFT	AISI304	
18	80.008.02	KEY 6 x 6 x 60		
19	80.017.00	DISTANCE BUSH main drive shaft	AISI304	
20	80.513.21	SPROCKET T21 Motor	Plain Carbon Steel	X
21	80.514.15	SPROCKET T15 Main drive shaft	Plain Carbon Steel	X
22	80.515.18	SPROCKET T18 for Excenter	Plain Carbon Steel	X
23	80.018.00	SPROCKET T18 EXCENTER	Plain Carbon Steel	X
24	60_80.504.00	BALL BEARING EXCENTER		X
25	80.018.01	DISTANCE WASHER EXCENTER ASSEMBLY	AISI304	X
26	80.009.01	BEARING SUPPORT	S235JR	
26	80.009.02	BEARING SUPPORT	AISI304	
27	80.502.00	BALL BEARING for main drive shaft back		X
28	80.023.00	WASHER Back plate	S235JR	
29	80.521.00	BUSH BEARING SUPPORT	AISI304	
30	80.517.00	CHAIN (Screw, Excenter, Motor)	Plain Carbon Steel	X
30	80.517.02	CHAIN (Screw, Excenter, Motor)	AISI304	X
31	80.518.00	CHAIN LOCK	Plain Carbon Steel	X
31	80.518.01	CHAIN LOCK	AISI304	X
32	80.517.05	CHAIN (Excenter, Excenter)	Plain Carbon Steel	X
32	80.517.07	CHAIN (Excenter, Excenter)	AISI304	X
33	80.014.00	HOPPER SUPPORT	S235JR	
33	80.014.01	HOPPER SUPPORT	AISI304	
34	80.013.00	FRONT PANEL	S235JR	
34	80.013.01	FRONT PANEL	AISI304	
35	40_80.511.23	STARLOCK WASHER 12	AISI304	
36	80.511.50	TURN LOCK assembly		
37	40_70.512.91	CLIP	POM Acetal Copolymer	
38	80.011.00	SIDE PANEL	S235JR	
38	80.011.01	SIDE PANEL	AISI304	
39	80.012.00	BACK PANEL	S235JR	
39	80.012.01	BACK PANEL	AISI304	
40	80.511.18	LOCK BUSH BACK PANEL	AISI304	
41	40_80.511.30	O-RING For lock bolt back panel	Rubber	
42	80.003.01	GRID	AISI304	
43	80.015.00	COVER	S235JR	
43	80.015.01	COVER	AISI304	
44	40_80.509.00	GRIP	Bakelite	
45	80.508.01	FOOT	Rubber	
46	80.510.00	HOPPER (Standard)		X
46	80.510.10	HOPPER (Food grade)		X
46	80.510.20	HOPPER (Anti static)		X
46	80.510.30	HOPPER (Chlorine resistant)		X
47	80.006.00	HOPPER SHAFT	AISI316	X
48	80.005.00	HOPPER BEARING	POM Acetal Copolymer	X
48	80.005.01	HOPPER BEARING (Air flushed)	POM Acetal Copolymer	X
49	80.503.00	SEAL (NBR)	Rubber	X
50	40_80.000.01	TYPE PLATE	AISI304	
51	40_80.000.00	NAME STICKER	Sticker	
52	40_80.000.02	SAFTEY STICKER	Sticker	
53	80.506.00	NOZZLE AND INNER CLAMP		
54	90-650-09	CABLE SLEEVE		