

HETHON FEEDER PARTLIST 72-FM-GE/72-FS-GE

Pos.	Drw.Number	Description	Material	Wearing parts
1	60_70.001.14	FRAME	S235JR	
2	60_70.512.20	GEARED MOTOR 0,37 kW 3f 50Hz 230/400 V		
3	60_70.500.01	PADDLE BEARING HOLDER front	AISI304	
3	60_70.500.02	PADDLE BEARING HOLDER front	AISI316	
4	60_70.505.00	PLAIN BEARING (Paddle front/back)	Tin Bearing Bronze	X
5	60_70.004.00 R	PADDLE RIGHT	S235JR	
5	60_70.004.01 R	PADDLE RIGHT	AISI304	
5	60_70.004.02 R	PADDLE RIGHT	AISI316	
6	60_70.004.00 L	PADDLE LEFT	S235JR	
6	60_70.004.01 L	PADDLE LEFT	AISI304	
6	60_70.004.02 L	PADDLE LEFT	AISI316	
7	60_70.004.05	PADDLE BLOCK RING	AISI304	
8	60_70.010.01	FORK	S235JR	
9	60_80.010.02	GUIDE ON FORK	POM Acetal Copolymer	X
10	60_70.505.06	DISTANCE WASHER FORK - 2mm Left side	POM Acetal Copolymer	X
11	60_70.505.05	DISTANCE WASHER FORK - 5mm Right side	POM Acetal Copolymer	X
12	60_70.010.05	BREAK PIN - DIN 1481 6 x 50		
13	60_70.501.00	BALL BEARING for main drive shaft front		X
14	60_70.502.00	BALL BEARING for main drive shaft back and excenter shaft		X
15	60_70.018.00	EXCENTER assembly		
16	60_70.007.00	MAIN DRIVE SHAFT assembly	AISI304	
16	60_70.007.01	MAIN DRIVE SHAFT assembly	AISI316	
17	60_70.007.02	KEY 5 x 5 x 20		
18	60_70.017.00	DISTANCE BUSH main drive shaft	AISI304	
18	60_70.017.01	DISTANCE BUSH main drive shaft	AISI316	
19	60_70.513.18	SPROCKET T18 Motor	Plain Carbon Steel	X
19	60_70.513.18S	SPROCKET T18 Motor	AISI304	X
20	60_70.514.15	SPROCKET T15 Main drive shaft	Plain Carbon Steel	X
20	60_70.514.15S	SPROCKET T15 Main drive shaft	AISI304	X
21	60_70.515.13	SPROCKET T13 Excenter	Plain Carbon Steel	X
21	60_70.515.13S	SPROCKET T13 Excenter	AISI304	X
22	60_70.516.12	SPROCKET T12 Chain tensioner	Plain Carbon Steel	X
22	60_70.516.12S	SPROCKET T12 Chain tensioner	AISI304	X
23	60_70.021.00	BOLT CHAIN TENSIONER (012.9 SC SHLDSCR H8 (M8)10X40)	AISI304	X
24	60_70.532.00	PLAIN BEARING for sprocket chain tensioner	Tin Bearing Bronze	X
25	40_70.021.03	WASHER for bolt chain tensioner	AISI304	
26	40_70.022.00	GUIDE NUT DIN 508 M8 for bolt for sprocket	S235JR	
27	60_70.009.01	BEARING SUPPORT	S235JR	
27	60_70.009.02	BEARING SUPPORT	AISI304	
27	60_70.009.03	BEARING SUPPORT	AISI316	
28	60_70.023.00	FILL PLATE BEARING SUPPORT	AISI304	
28	60_70.023.01	FILL PLATE BEARING SUPPORT	AISI316	
29	60_70.521.00	BUSH BEARING SUPPORT	AISI304	
30	60_70.517.01	CHAIN MOTOR/SCREW	Plain Carbon Steel	X
30	60_70.517.04	CHAIN MOTOR/SCREW	AISI304	X
31	60_70.518.00	CHAIN LOCK	Plain Carbon Steel	X
31	60_70.518.01	CHAIN LOCK	AISI304	X
32	60_70.517.03	CHAIN MOTOR/PADDLE	Plain Carbon Steel	
32	60_70.517.05	CHAIN MOTOR/PADDLE	AISI304	
33	70.014.00	HOPPER SUPPORT	S235JR	
33	70.014.01	HOPPER SUPPORT	AISI304	
33	70.014.02	HOPPER SUPPORT	AISI316	
34	70.013.00	FRONT PANEL	S235JR	
34	70.013.01	FRONT PANEL	AISI304	
34	70.013.02	FRONT PANEL	AISI316	
35	40_80.511.23	STARLOCK WASHER 12	AISI304	
36	60_70.511.50	TURN LOCK assembly		
37	40_70.512.91	CLIP	POM Acetal Copolymer	
38	60_70.011.00	SIDE PANEL	S235JR	
38	60_70.011.01	SIDE PANEL	AISI304	
38	60_70.011.02	SIDE PANEL	AISI316	
39	60_70.012.00	BACK PANEL	S235JR	
39	60_70.012.01	BACK PANEL	AISI304	
39	60_70.012.02	BACK PANEL	AISI316	
40	60_70.511.18	LOCK BUSH BACK PANEL	AISI304	
41	40_80.511.30	O-RING For lock bolt back panel	Rubber	
42	60_70.003.01	GRID	AISI304	
42	60_70.003.02	GRID	AISI316	
43	60_70.015.00	COVER	S235JR	
43	60_70.015.01	COVER	AISI304	
43	60_70.015.02	COVER	AISI316	
44	40_80.509.00	GRIP	Bakelite	
45	40_70.508.05	FOOT		
46	70.510.00	HOPPER (Standard)		X
46	70.510.10	HOPPER (Food grade)		X
46	70.510.20	HOPPER (Anti static)		X
46	70.510.30	HOPPER (Chlorine resistant)		X
47	40_70.006.00	HOPPER SHAFT	AISI316	X
48	70.005.00	HOPPER BEARING	POM Acetal Copolymer	X
48	70.005.01	HOPPER BEARING (Air flushed)	POM Acetal Copolymer	X
49	60_70.503.00	SEAL (NBR)	Rubber	X
49	60_70.503.01	SEAL (Viton)	Rubber	X
50	40_80.000.01	TYPE PLATE	AISI304	
51	40_80.000.00	NAME STICKER	Sticker	
52	40_80.000.02	SAFTEY STICKER	Sticker	
53	70.506.00	NOZZLE AND INNER CLAMP		